SCREENING OPTIONS FOR HYBRIDS

STANDARD: "AMPTEK HIGH RELIABILITY SCREENING"
- Nondestructive Bond Pull (100%), MIL-STD-883, Method 2023
- Sealing: Welded, Hermetic Seal
- Marking: Date Code and Serial Number
- Stabilization Bake: MIL-STD-883, Method 1008, Condition C. Min. T = -65 °C to +150 °C, 10 minutes each extreme, 5 minutes maximum transfer time, 10 cycles
- Centrifuge: MIL-STD-883, Method 2001, Condition B. Y1 axis; 5,000 G’s
- Electrical Test: As per Specifications
- Burn-In Test: MIL-STD-883, Method 1015, 160 hours at +125 °C
- Fine Leak Test: MIL-STD-883, Method 1014, Condition A. Rejection if leak rate in excess of 5 x 10⁻⁷ cc/sec.
- Gross Leak Test: MIL-STD-883, Method 1014, Condition C. Perflourocarbon
- Electrical Test: As per Specification

OPTION 1: Includes STANDARD Screening plus the following:
- Particle Impact Noise Detection (PIND), MIL-STD-883, Method 2020
- Final Electrical Tests at +70 °C and –25 °C

OPTION 1+ Screening: Includes STANDARD Screening, plus Option 1 plus the following:
- SEM on all active components, MIL-STD-883, Method 2018
- Package evaluation, MIL-STD-883, Sub-Groups 1-4 and 6
- Substrate Evaluation, MIL-PRF-38534 (Appendix C)
- Customer Pre-cap Visual Inspection (Optional)
- Extended Burn-In: MIL-STD-883, Method 1015, Total of 240 hours at +125 °C
- Lot Qualification: RGA, MIL-STD-883, Method 1018 on 1 to 3 pieces
- Lot Qualification: 1,000 hours Steady State Life Test at 125 °C on 4 to 10 pieces

OPTION 2: NASA Goddard Space Flight Center Preferred Parts List (PPL-20), GSFC S-311-P698
includes STANDARD Screening, plus Option 1 plus the following:
- Pre-assembly Parts Qualification (Element Evaluation)
- Package Evaluation
- Customer Precap Visual Inspection
- Destructive Bond Pull Test on sample devices
- Die Shear Test on sample devices
- Moisture Test
- Optional extended Burn-In
- Pre and Post Burn-In Deltas
- Additional Quality Control Inspections (QCI)
- Lot Qualification (1,000 hours Steady State Life Test at 125 °C on sample devices)

OPTION 3: Customer supplied Source Control Document

NOTES:
1) Option 1 and Option 1+: 100 piece minimum order for each hybrid type.
2) Option 2 or Option 3: not always available, please contact Sales Office.
3) Price and delivery upon request.

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